# WEG SSW7000 Medium Voltage Soft Starter







**Driving efficiency and sustainability** 



Class: SSW701 Version: 01.2025



# Automation Training

# **WEG Medium Voltage Solutions**



#### Overview

- Variable Speed Drives and Soft Starters from 1,000V to 13,800V.
- Available US Inventory and Assembly.
- Two Variable Speed Drive topologies, range of cooling / installation configurations.



## **Soft Starter Definition**



- A motor soft starter is a device used with AC electrical motors to temporarily reduce the motor torque during starting. Soft starters work by reducing the voltage and / or current during starting while the frequency remains constant
- Also known as Reduced Voltage Soft Starter (RVSS), Solid State Starter, Variable Voltage Fixed Frequency starter (VVFF)

#### **Advantages:**

- + Reduces voltage sag in the supply network during starting due to reduced starting current
- + Reduces mechanical stresses on the motor and driven equipment
- + Reduces electrodynamic stresses in cabling and upstream switchgear

#### **Disadvantages:**

- Motor torque is reduced during starting
- Soft Starters cannot be used on all applications
  - Constant torque applications requiring fully loaded starting
  - High inertial loads like large fans
- Not able to vary motor speed

# **Frames and Ratings**





#### Frame C:

- 2.3kV 4.16kV
- 125A, 180A, 250A, 360A
- NEMA 12 & NEMA 3R

#### Assembled in the US



#### Frame B:

- 2.3kV 6.9kV
- 500A & 600A
- NEMA 12



#### Frame D:

- 10.0kV 13.8kV
- 70A 600A
- IP41

#### Assembled & stocked in Duluth, GA

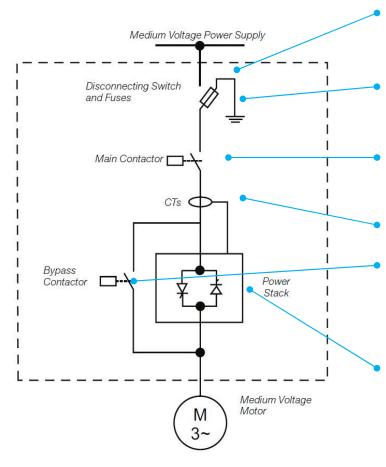
- 2300VAC and 4160VAC
- NEMA 12 and NEMA 3R enclosures
- UL 347 listed
- Direct replacement for most competitors
- Emergency direct-on-line start capability
- Active motor protections in bypass and DOL operation
- Fused control power transformer included
- Ground fault protection is a standard feature
- Service entrance rated
- Built-in soft PLC function (license-free software)
- 5 starting modes available
- Oriented Startup-Up (guided setup sequence)







#### Main Components



**Disconnecting Switch**: 400A load-break switch allows isolation from the power supply and it is interlocked with the HV power section.

**MV Fuses**: For short circuit protection of the starter, cables and motor.

**Main Power Contactor**: for connecting the power stacks to, and disconnecting from, the network power.

CT's: for current measurement and ground-fault detection

**Bypass Contactor**: it short-circuits the power racks after the starting sequence. It is AC3 rated and can be used for a DOL start in case of thyristor failure.

**Power Stacks:** composed of SCRs, heat sinks, snubber circuits, control transformers and fire boards. The fires and the temperature readings are implemented by optical fiber.

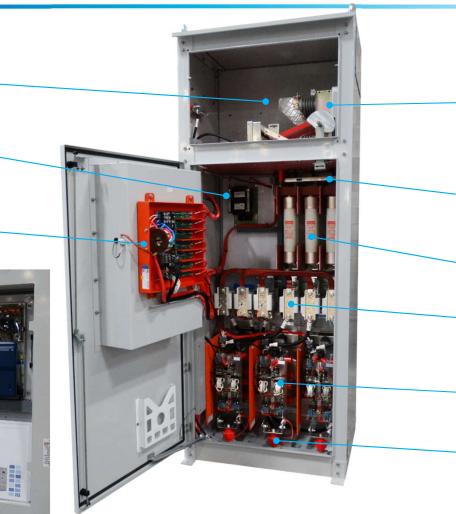




**Line Connections** 

Medium Voltage to 120V Control Power Transformer

Medium Voltage Measurement Board



400A load-break switch, mechanically interlocked with lower compartment

Current Measurement and Ground Fault Current Transformers

Power Fuses (R rated)

Main & Bypass Contactors

**Power Stacks** 

**Motor Connections** 

# **SSW7000 Dimensions and Protection Features**



#### **Dimensions**



#### **Protections**

ANSI/IEEE C37.2	Function/Protection Feature	Standard	Option
19	Reduced Voltage Starting and Bypass		
27	Undervoltage protection		1
37	Undercurrent protection		
46	Phase-Balance Current protection		
47	Phase Sequence		
48	Incomplete Sequence		
50	Instantaneous Overcurrent trip		
51	Overcurrent trip		
55	Power Factor check		
59	Overvoltage		
81	Frequency check		
86	Lockout Relay - electronic		
50N/51G	Ground fault detection instantaneous and fault-current		
49 & 38	Winding Temperature and Bearing Temperature		

# **MV Soft Starters: Sales Tips**



# Great places to supply WEG Medium Voltage Motor Control

- Every Motor is Started by Something
  - Include WEG MV Soft Starters or Drives with every MV Motor Quote
- Facilities with antiquated motor control (wye-delta, auto transformer, direct on-line (DOL) starters)
- Customers dealing with voltage drop issues or peak demand utility costs
- Instances of motor failure / equipment damage due to the use of DOL starters
- Replacement of existing Soft Starters

# Selling Soft Starters is the same whether Medium Voltage or Low Voltage

Consideration	LV	MV
Current / Power & Voltage	✓	✓
Application	✓	✓
Environment / Enclosure	✓	✓
Features / Accessories	✓	✓

Important note: Motor rated current must be at least 20% of the starter rated current

#### **EXAMPLE:**

Starter Model: SSW7000C250T411N2

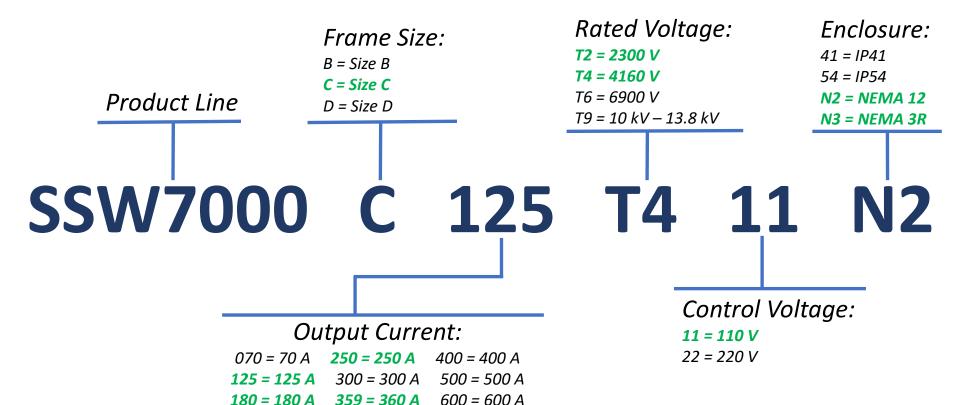
Rated motor power: 1,000HP
Rated continuous current: up to 250A
Minimum motor current: 50A (250 \* 0.2)

Equivalent motor power: 450HP

# **Catalog Number Definition**



Specific to US Built Product



# **SSW7000C Catalog Numbers in Stock**



Power Supply	Model	Rated Current	<b>Motor Power</b>			
			HP	kW		
	NEMA 12					
2300V, 3PH,	SSW7000C125T211N2	125A	550	410		
	SSW7000C180T211N2	180A	750	560		
60Hz	SSW7000C250T211N2	250A	1,100	800		
	SSW7000C360T211N2	360A	1,500	1,100		
	SSW7000C125T411N2	125A	1,000	750		
4160V, 3PH, 60Hz	SSW7000C180T411N2	180A	1,500	1,100		
	SSW7000C250T411N2	250A	2,000	1,500		
	SSW7000C360T411N2	360A	3,000	2,250		
	NEMA 3R					
	SSW7000C125T211N3	125A	550	410		
2300V, 3PH, 60Hz	SSW7000C180T211N3	180A	750	560		
	SSW7000C250T211N3	250A	1,100	800		
	SSW7000C360T211N3	360A	1,500	1,100		
4160V, 3PH, 60Hz	SSW7000C125T411N3	125A	1,000	750		
	SSW7000C180T411N3	180A	1,500	1,100		
	SSW7000C250T411N3	250A	2,000	1,500		
	SSW7000C360T411N3	360A	3,000	2,250		





#### **Human Machine Interface - HMI**

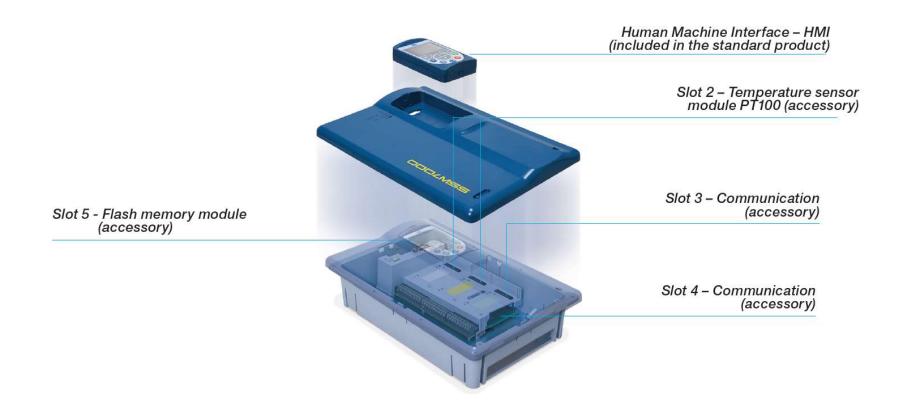
Navigation is similar to the logic used in cell phones, with the option of sequential access to the parameters or through the groups (Menu) by means of the function access keys on the display (soft keys).





#### Plug and play philosophy

The installation of the accessories is based on the plug-and-play philosophy, that is, they are automatically configured when connected to the SSW7000, ensuring a faster and easier process.



# **SSW7000C Options and Accessories**



Reference	Description	Slot		
Control accessories to install in slots 1, 2 and 3				
IOE-04	Module for 8 temperature sensors Pt-100	1 and 2		
RS 485-01	RS 485 serial communication module (Modbus)			
RS 232-01	RS 232C serial communication module (Modbus)	3		
RS 232-02	RS 232C serial communication module with switch to program the microcontroller Flash memory			
Anybus-CA accessories to install in slots 4				
PROFDP-05	Profibus-DP interface module			
DEVICENET-05	DeviceNet interface module			
ETHERNET/IP-05	Ethernet/IP interface module	4		
RS232-05	RS 232 interface module (passive) (Modbus)			
RS485-05	RS 485 interface module (passive) (Modbus)			
Flash memory module to install in slot 5 - included in standard models				
MMF-01	Flash memory module	5		
Other accessories				
HMI-01	Man Machine Interface - MMI (sold separately)			
RHMIF-01	Frame kit for MMI (protection rate IP56)	_		

# **SSW7000C Options and Accessories**



#### RTD Module (IOE-04)

- Allows for monitoring of up to 8x PT100s
- Programmable ALARM & TRIP temperatures
- Dedicated parameters for reading and programming each channel independently

Ch1 Motor Temperature	-20 to 260 °C	
Ch2 Motor Temperature	-20 to 260 °C	
Ch3 Motor Temperature	-20 to 260 °C	
Ch4 Motor Temperature	-20 to 260 °C	
Ch5 Motor Temperature	-20 to 260 °C	
Ch6 Motor Temperature	-20 to 260 °C	i
Ch7 Motor Temperature	-20 to 260 °C	
Ch8 Motor Temperature	-20 to 260 °C	
	Ch3 Motor Temperature Ch4 Motor Temperature Ch5 Motor Temperature Ch6 Motor Temperature Ch7 Motor Temperature	Ch3 Motor Temperature -20 to 260 °C  Ch4 Motor Temperature -20 to 260 °C  Ch5 Motor Temperature -20 to 260 °C  Ch6 Motor Temperature -20 to 260 °C  Ch7 Motor Temperature -20 to 260 °C









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# Thank you for your time and attention.



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