Motors

Automation

Energy

Transmission and Distribution

Coatings

CFW500 - AOI

Configuration

Driving efficiency and sustainability

WEG CFW500 AOI Configuration

Prerequisites

Exclusions

This document does not go into detail of setting up a controller in RSLOGIX/STUDIO 5000.

The connection and configuration of the IP network is beyond the scope of this document.

All non-communication specific parameters on the CFW500 are excluded from the configuration requirements of this document.

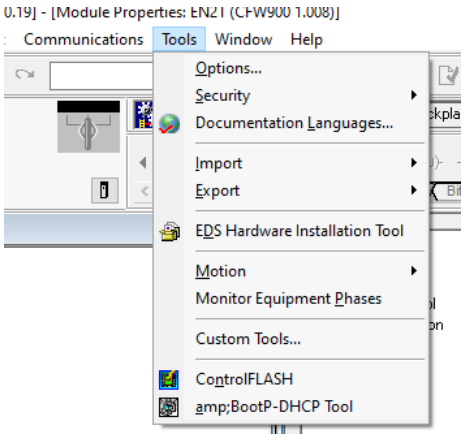
System Components

This document assumes that the following components are available and configured:

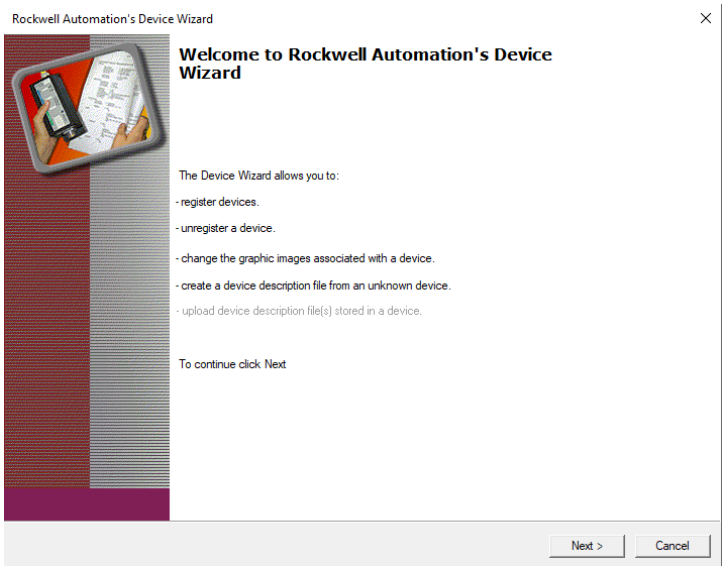
- ControlLogix or CompactLogix PLC controller running version 20 (or higher) firmware
- 10/100 or faster ethernet network with IP connectivity and IP addresses for both the PLC and CFW500

EDS Installation

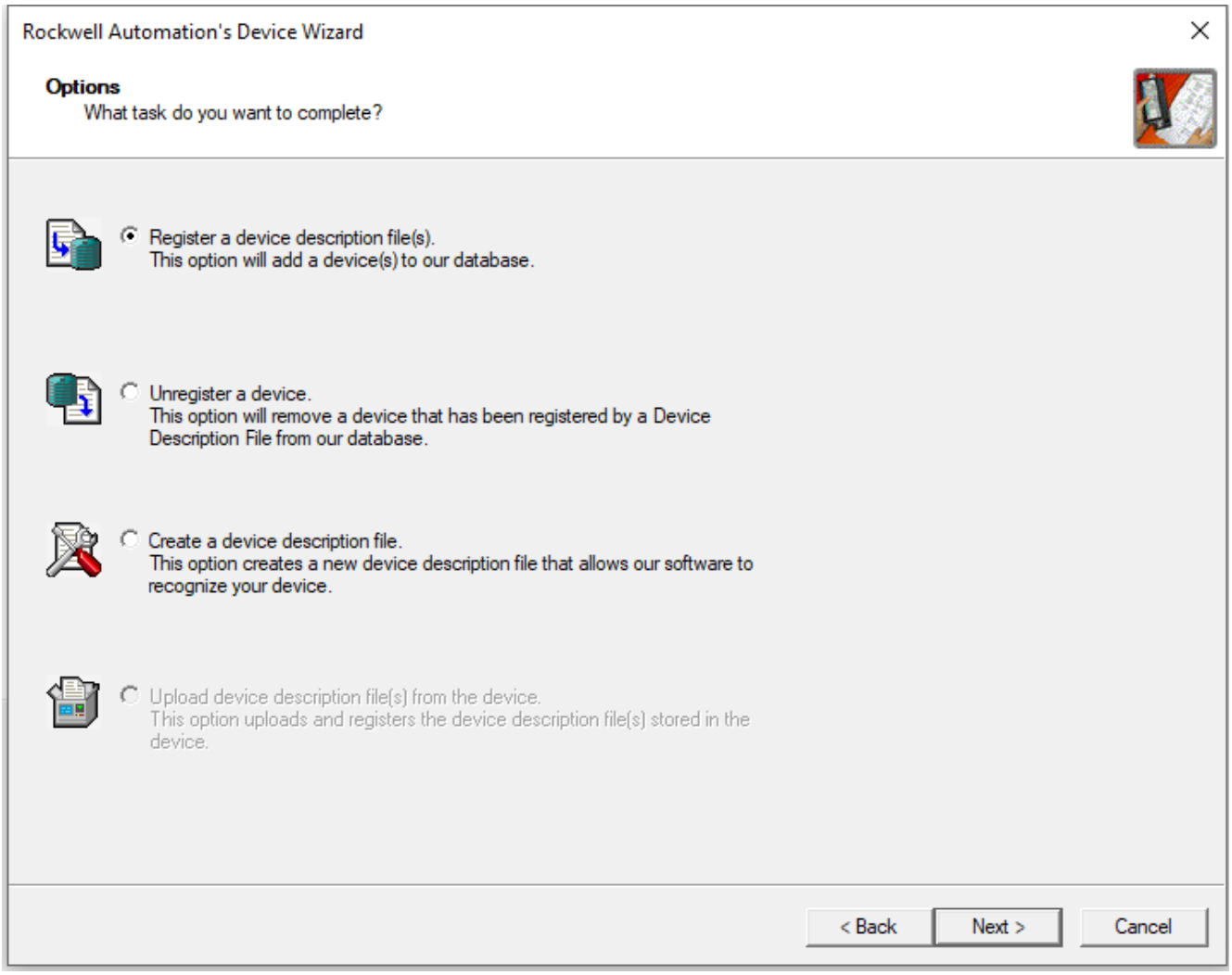
Begin by adding the EDS file for the CFW500 if it is not already in the project.



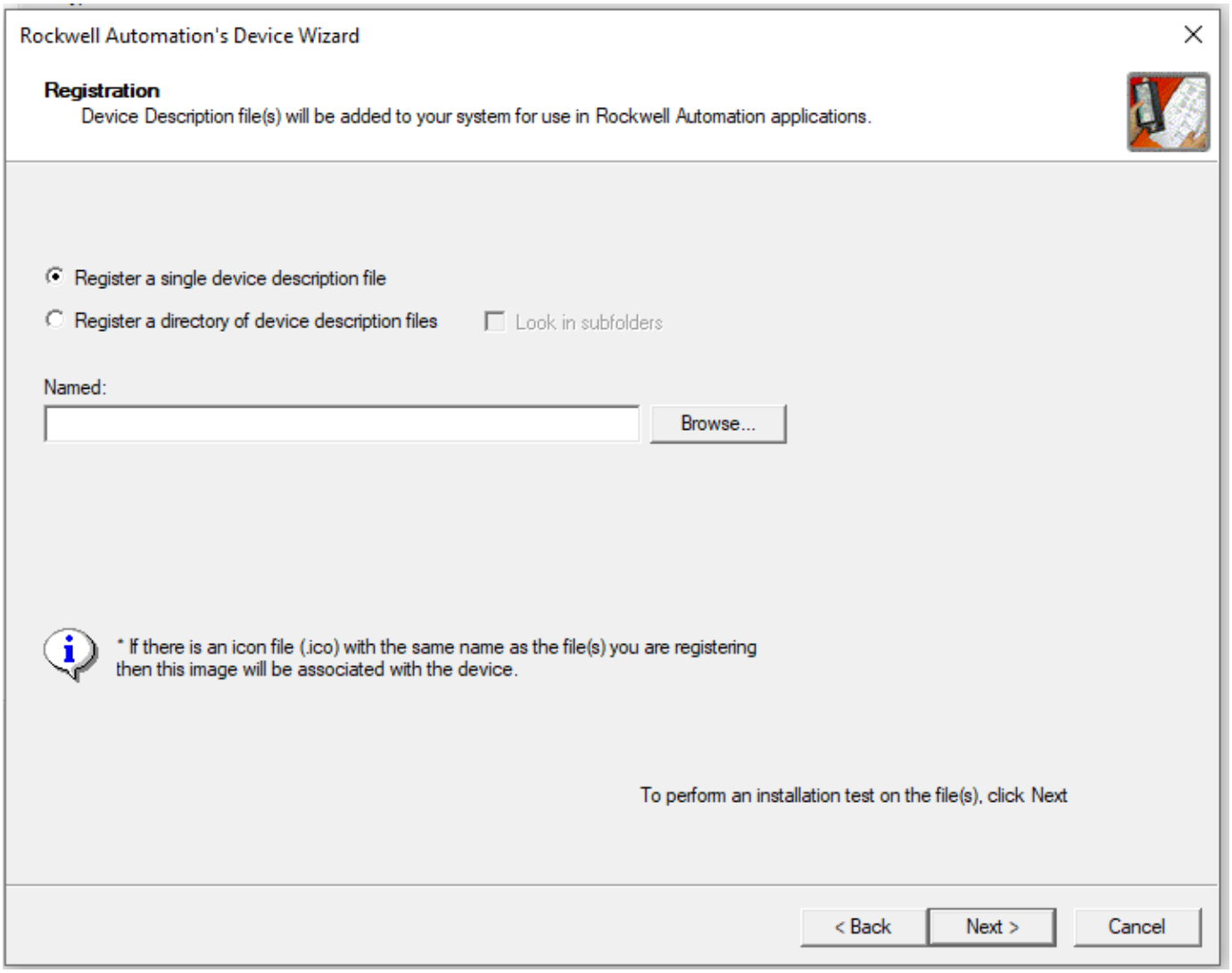
From inside Logix Designer, go to Tools -> EDS Hardware Installation Tool



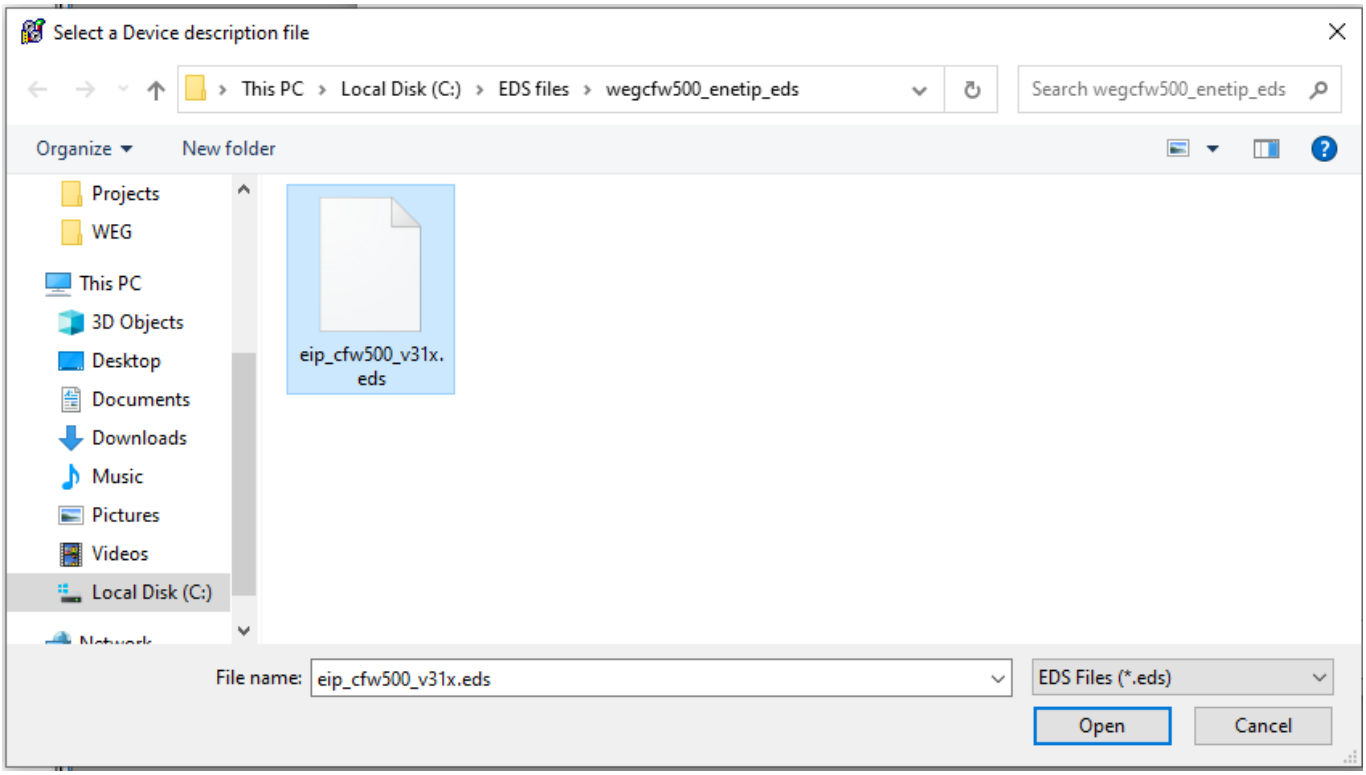
Click Next >



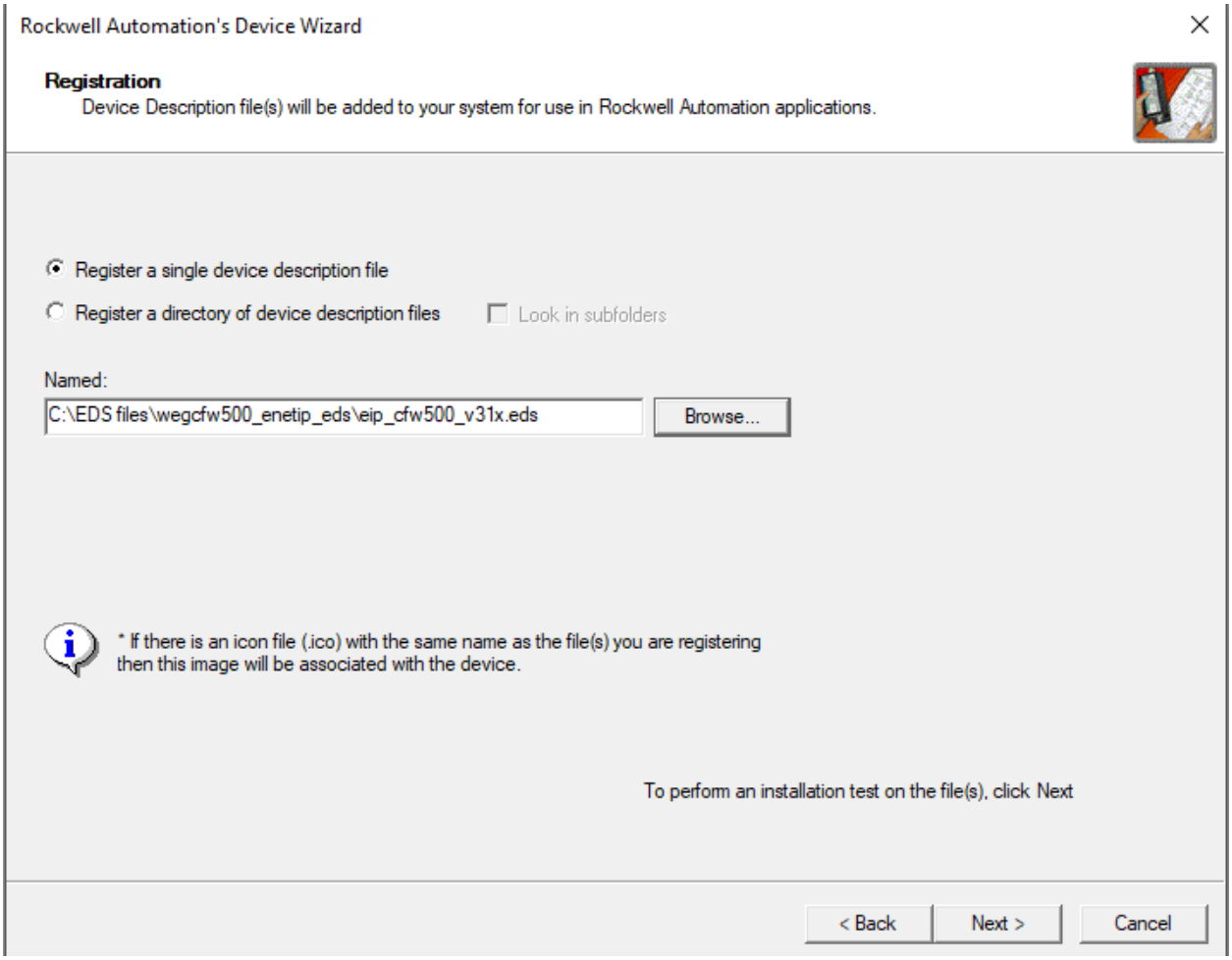
Click Next >



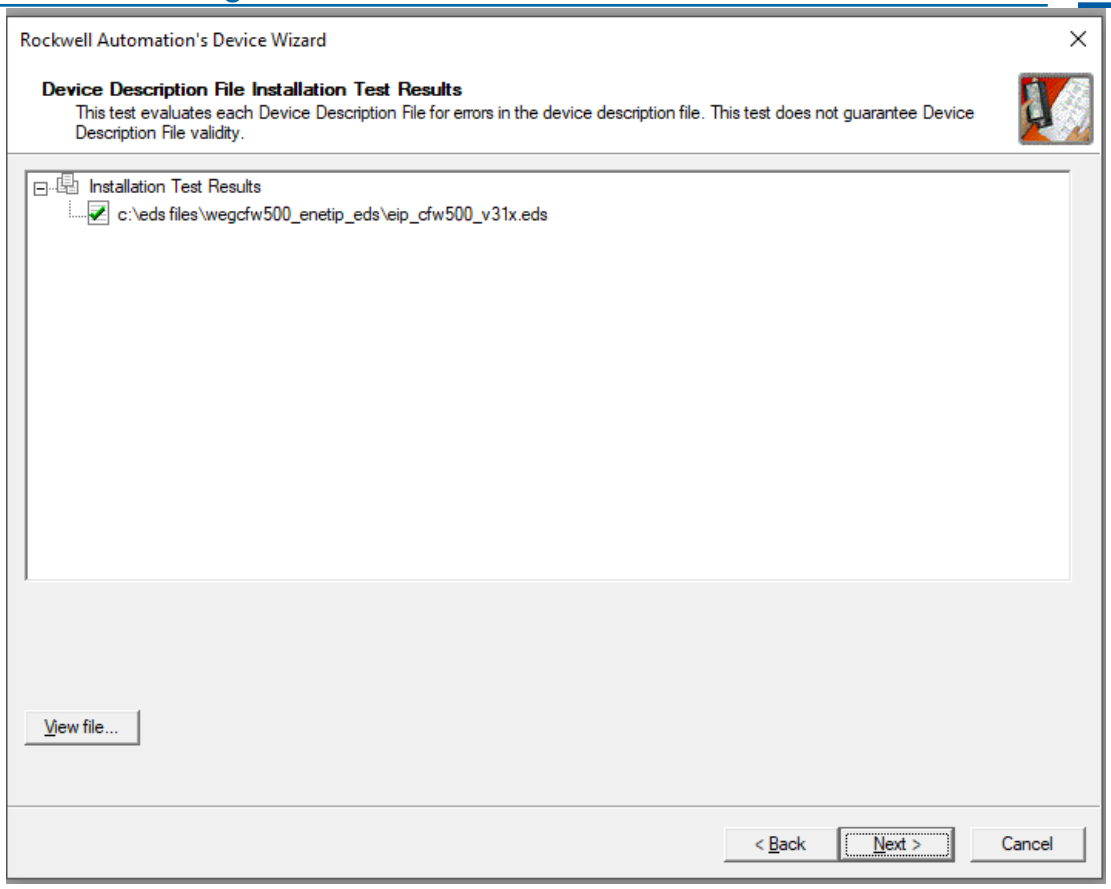
Click Browse …



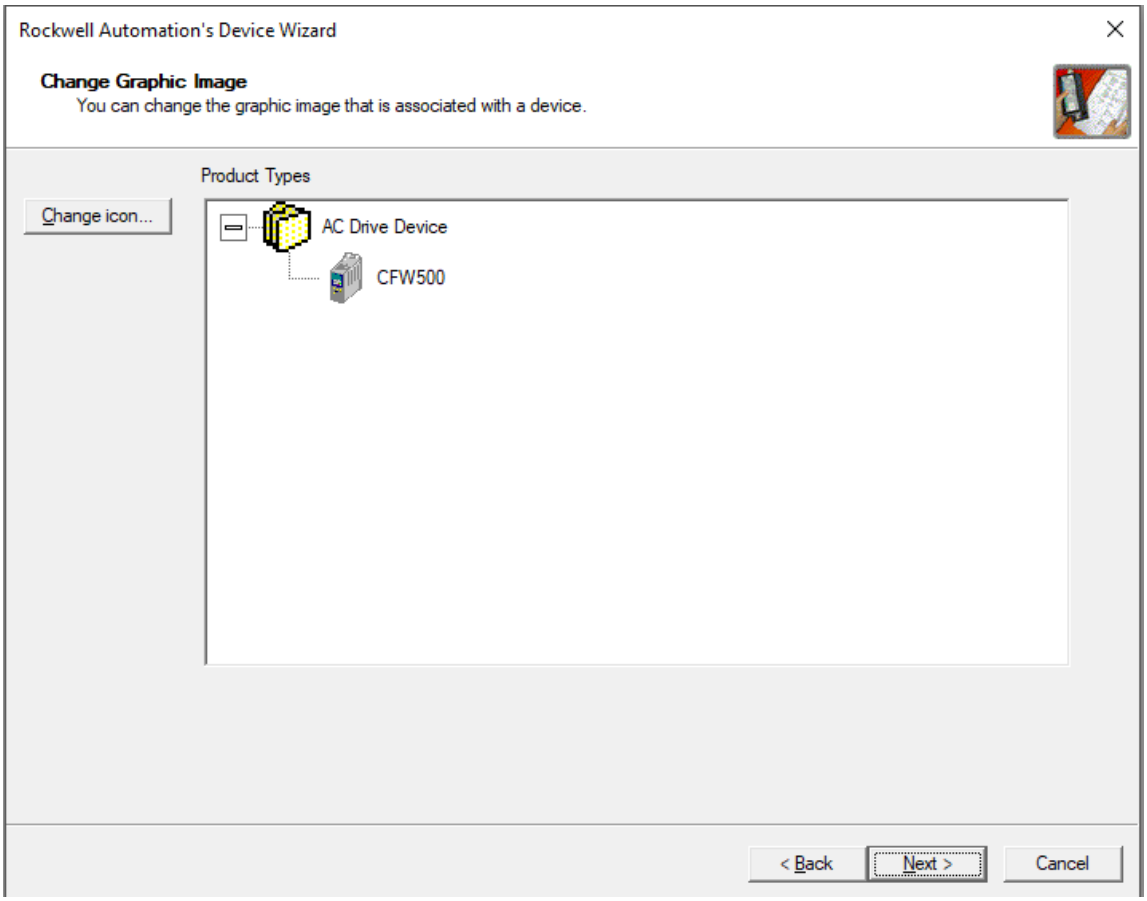
Browse to where the downloaded eds file is located and click Open



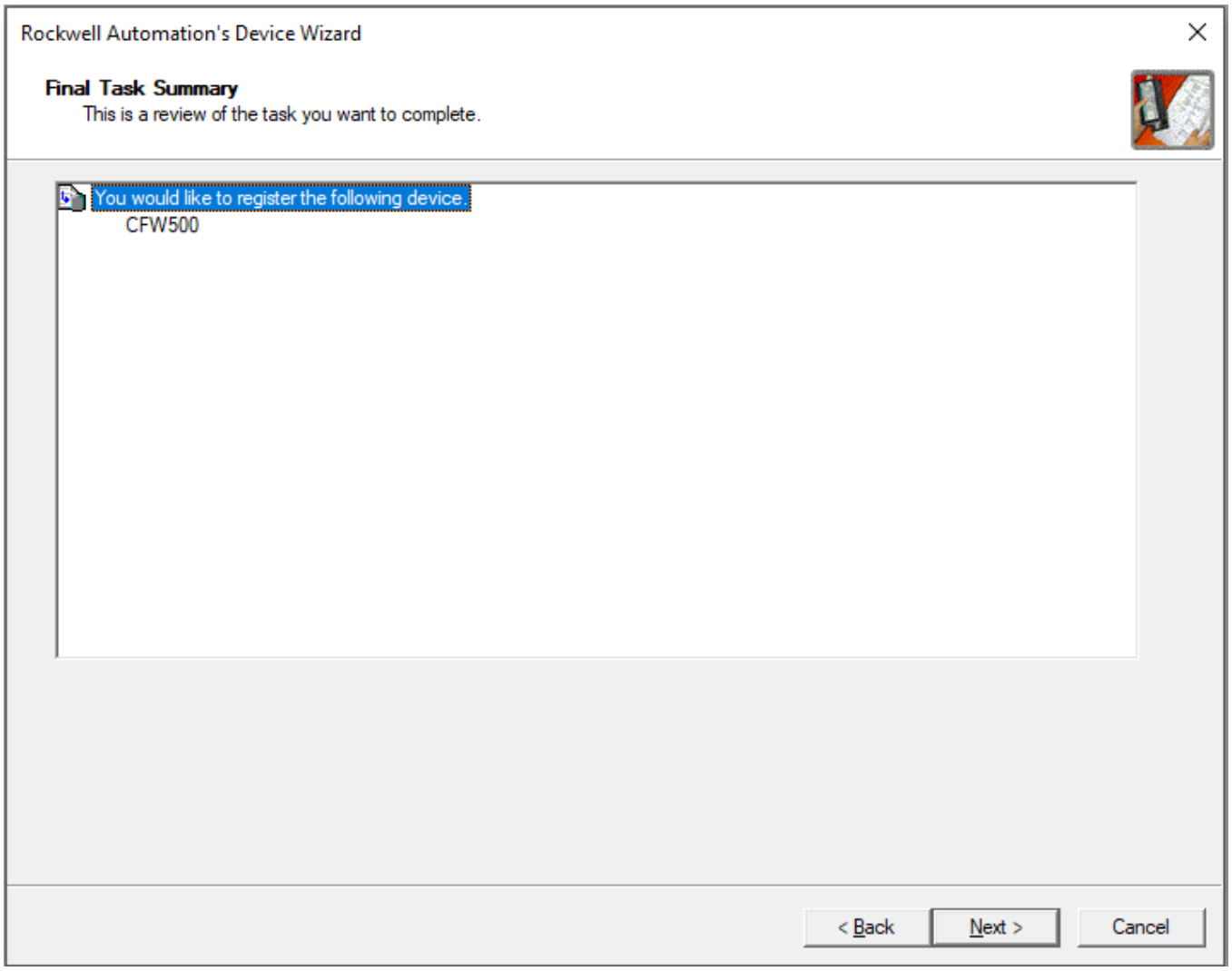
Click Next >



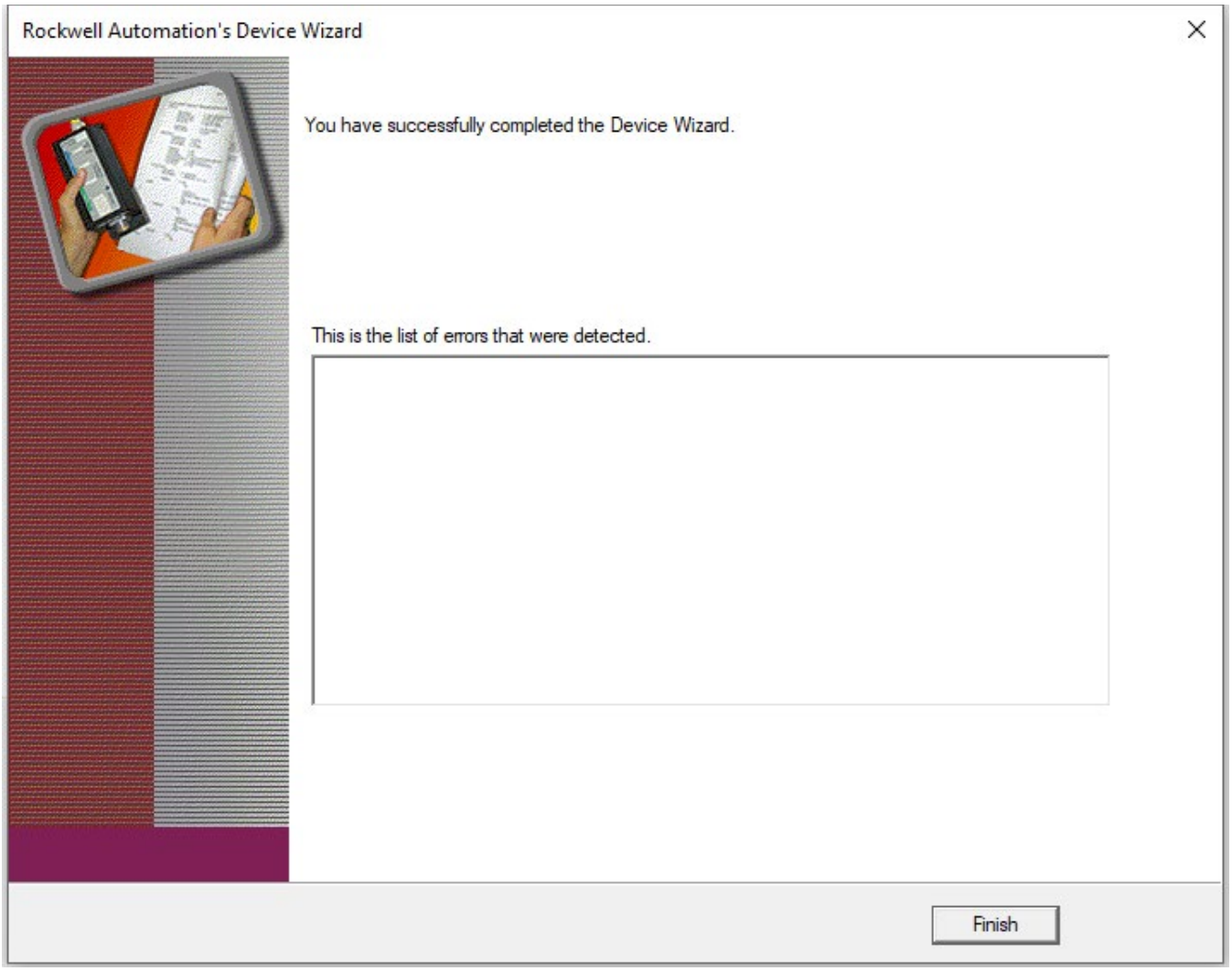
There should be a green checkmark. Click Next >



Click Next >


Rockwell Automation's Device Wizard
Final Task Summary
This is a review of the task you want to complete.
You would like to register the following device.
CFW500
< Back
Next >
Cancel

Click Next >



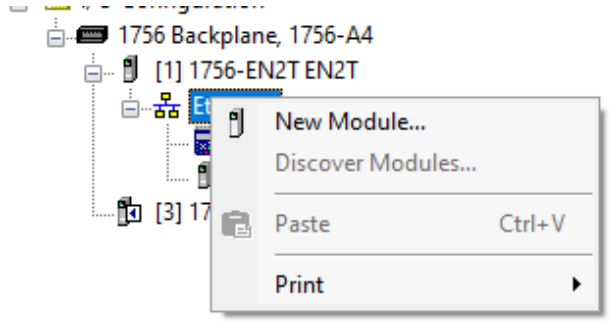
Click Finish

- Last Fault Code

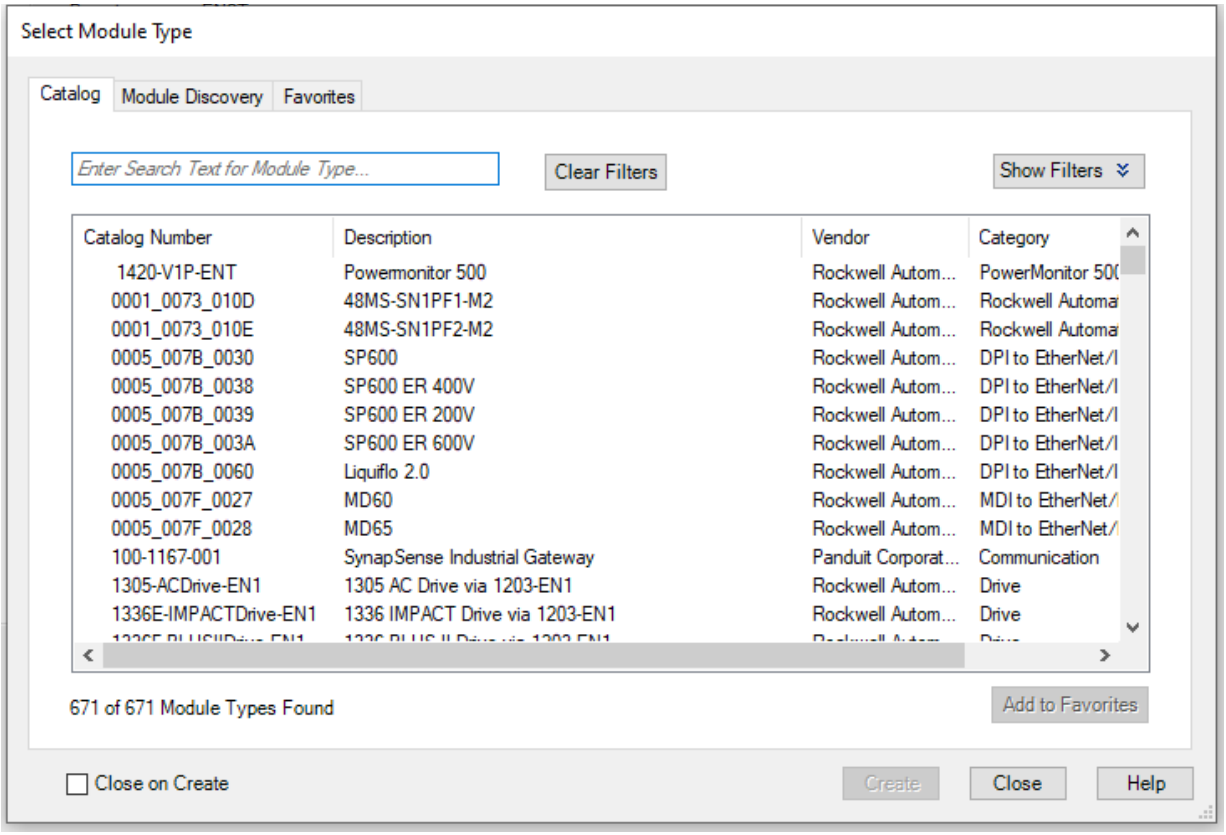
Inputs

- Acceleration Ramp 1
- Deceleration Ramp 1

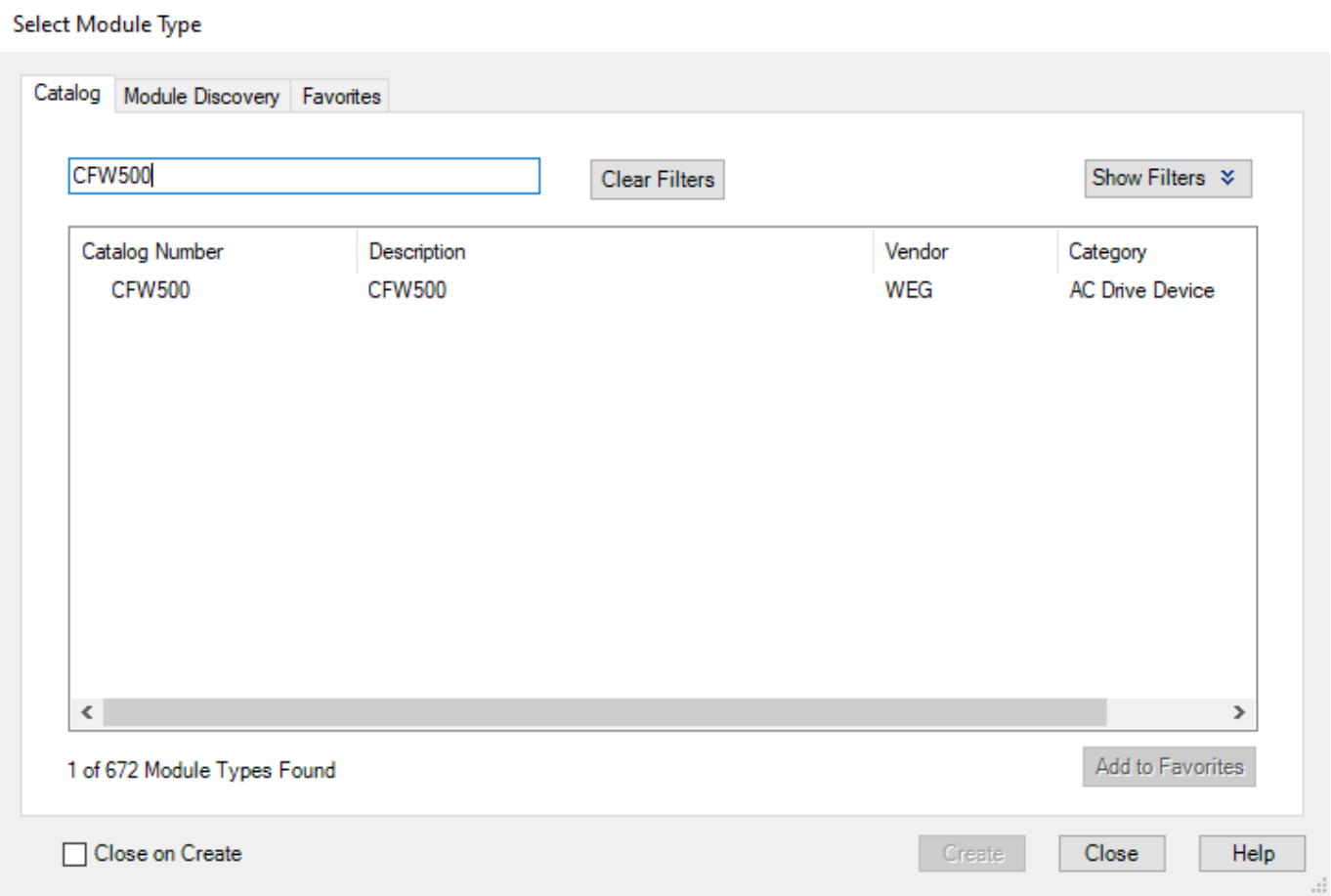
Create the Ethernet/IP Device



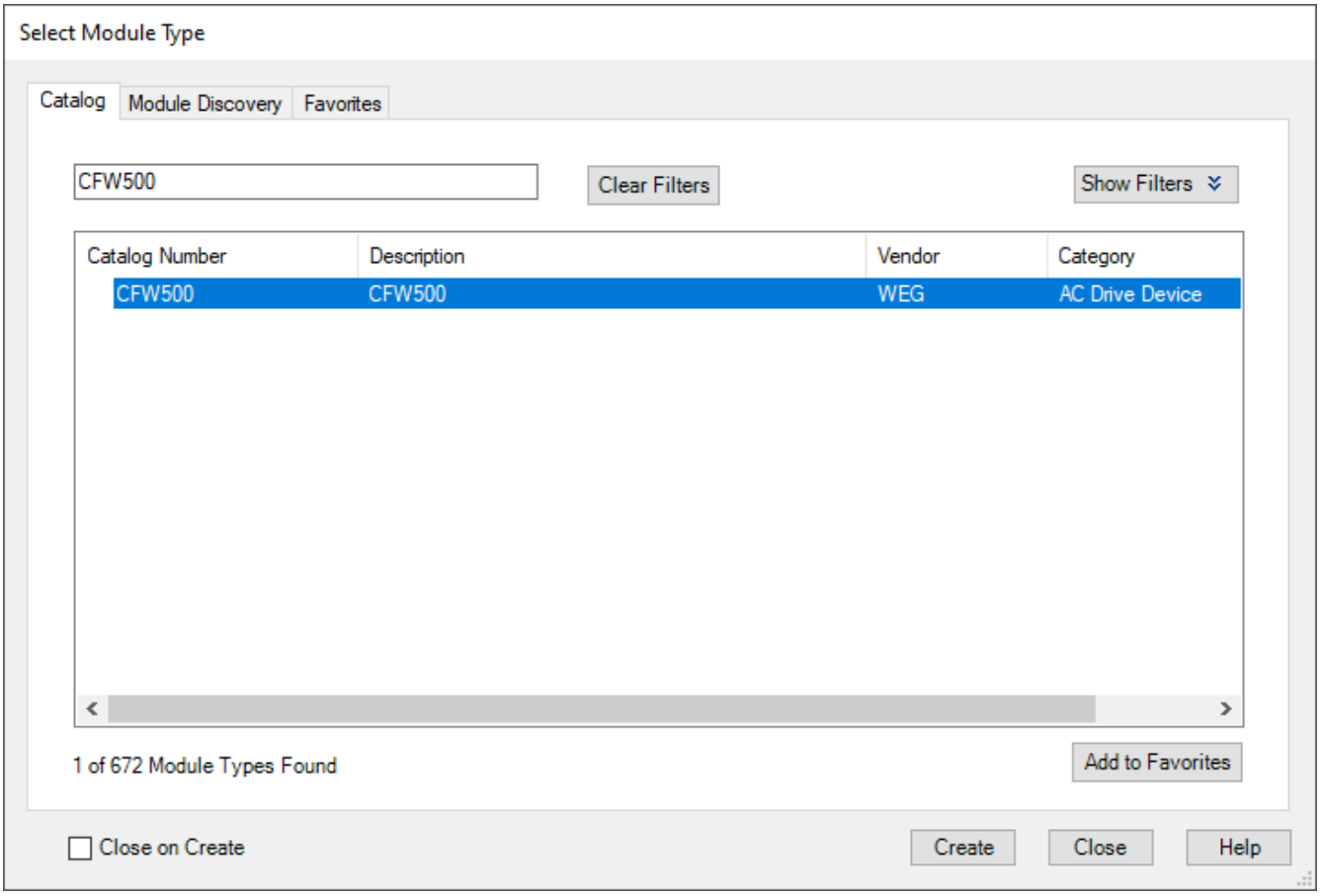
In the device tree, right click on the Ethernet bus that will contain the CFW500 and click New Module….



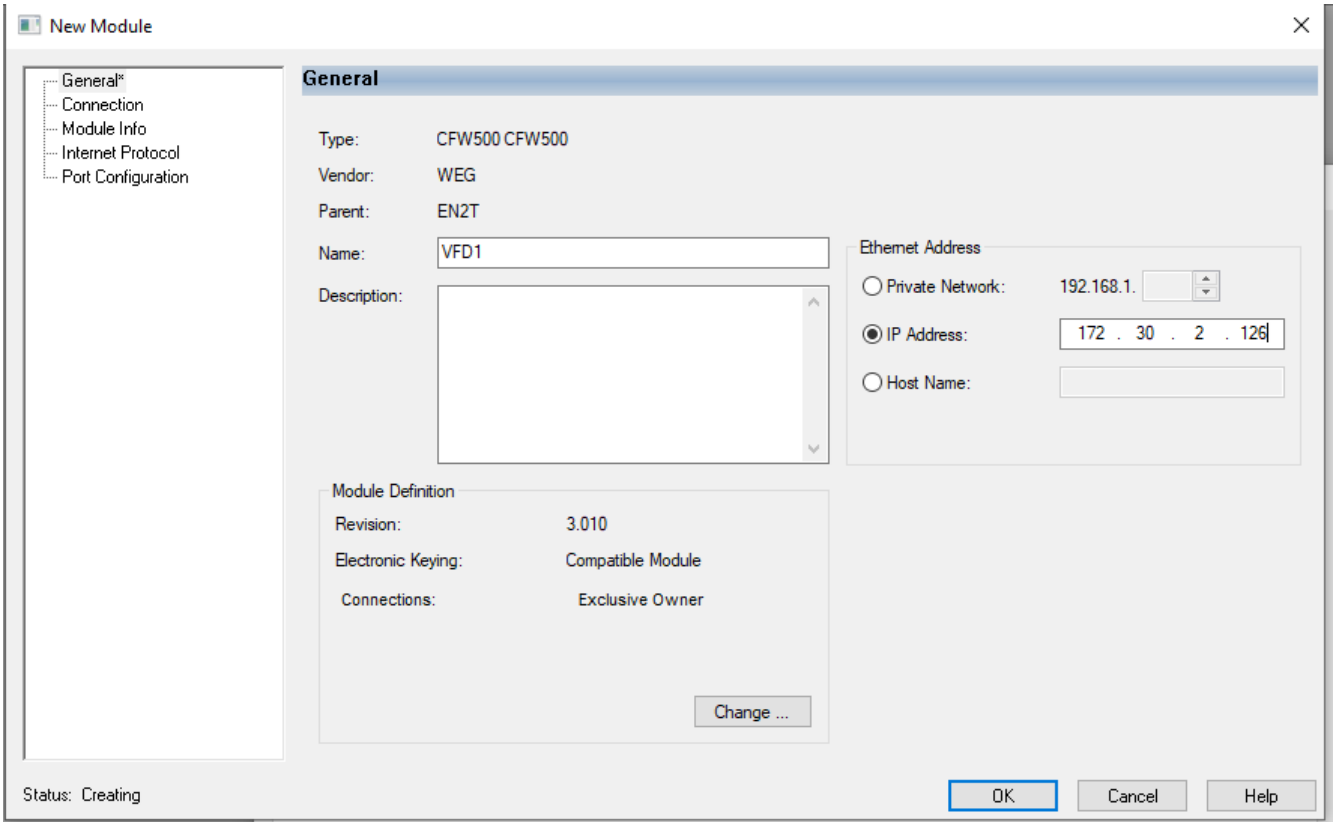
In the Select Module Type dialog box, enter in “CFW500” in the search field



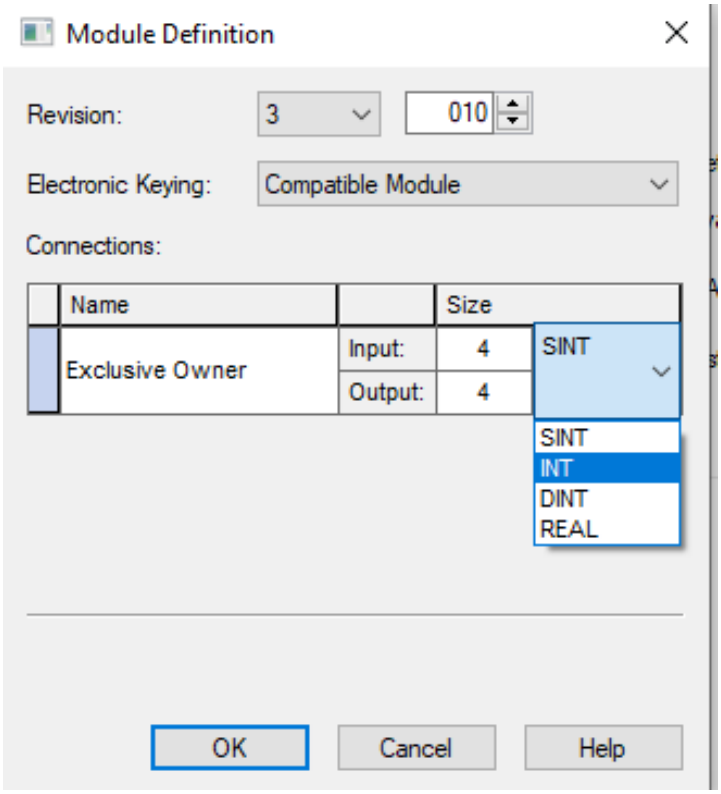
There should be an entry matching the above screenshot.



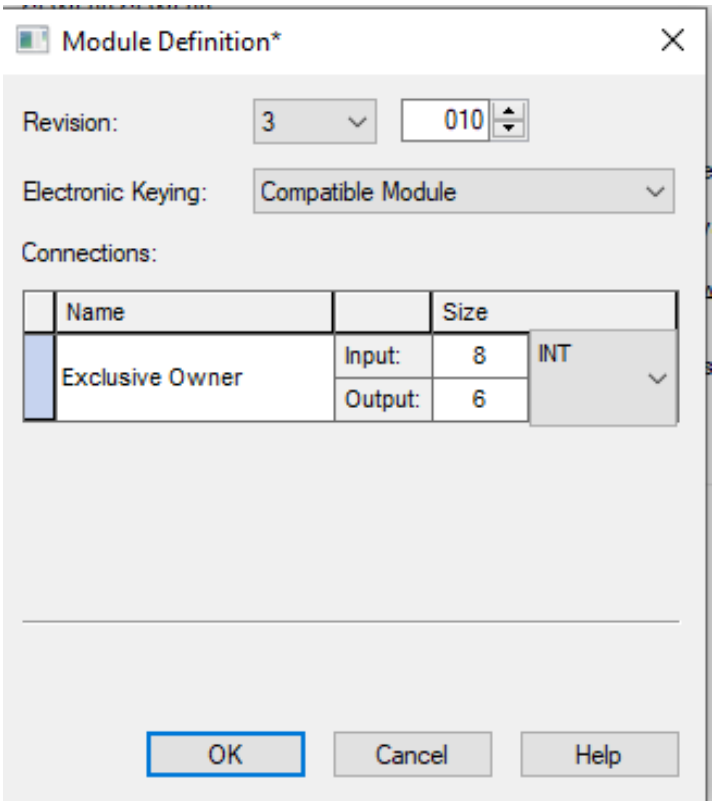
Highlight the CFW500 and click Create



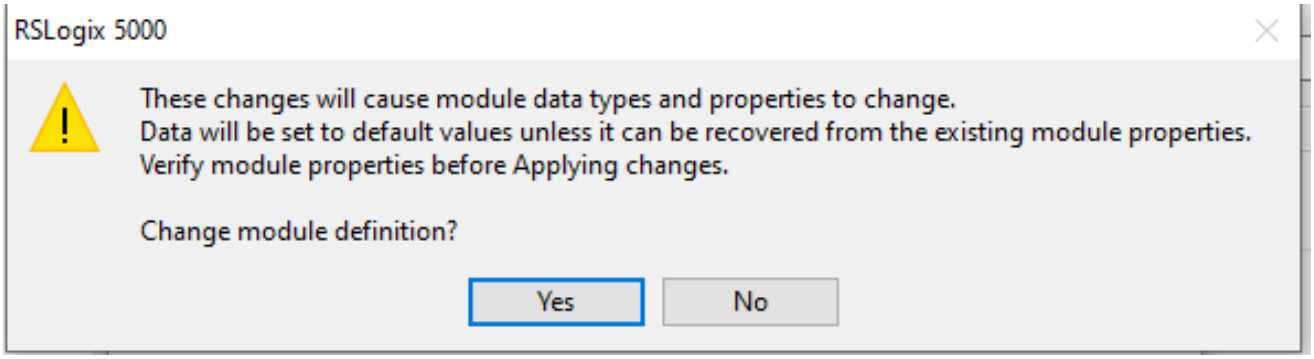
Give the CFW500 a Name and IP address. Before clicking on OK, click on the Change … button in the module definition.



Change the type to INT



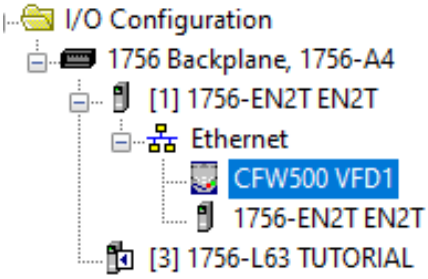
The Input and output size should be set to 8 and 6 respectively. Click OK



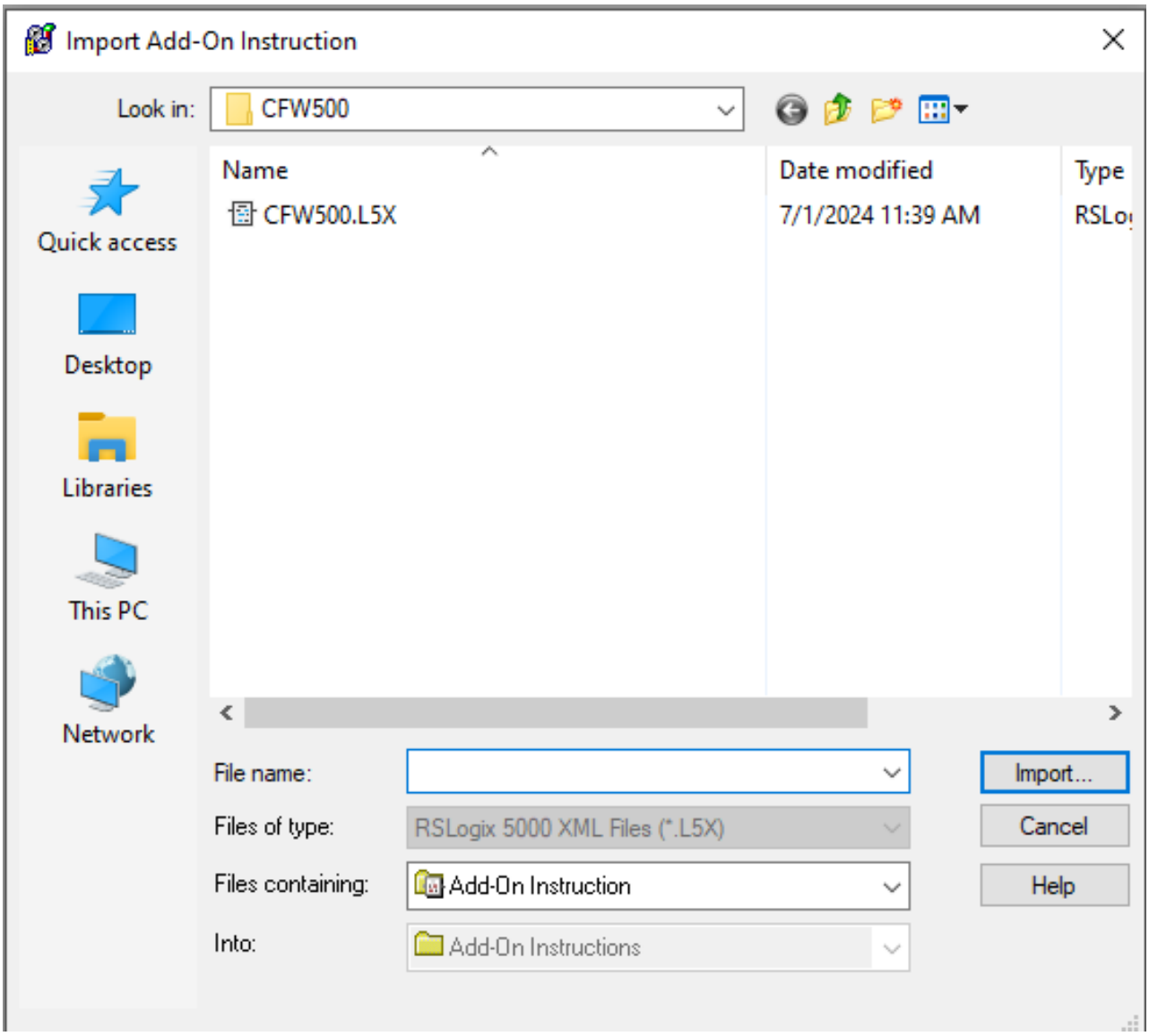
Click Yes

At this point, no other changes are required. However, changing the RPI can be done, if the need arises.

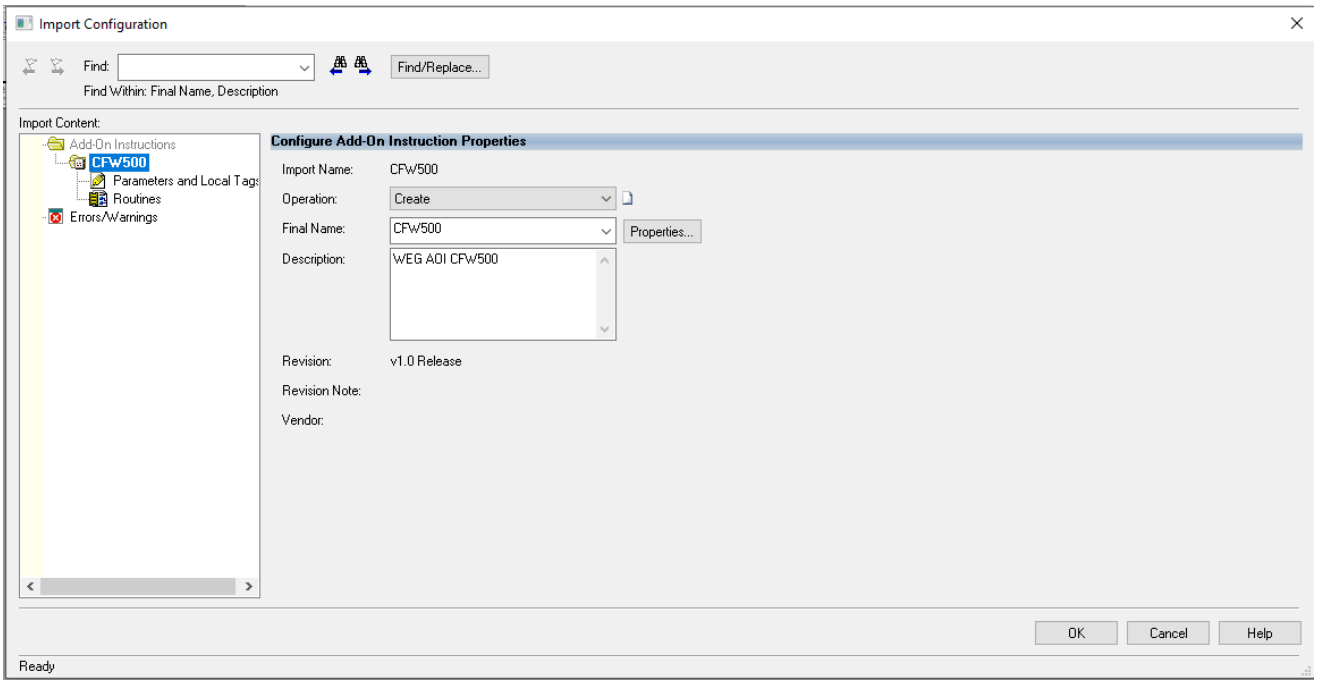
Once satisfied with the settings, Click OK



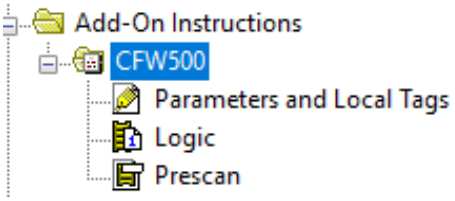
There should now be an instance of the CFW500 in the device tree



Select the appropriate add-on instruction (CFW500.L5X) and click Import….

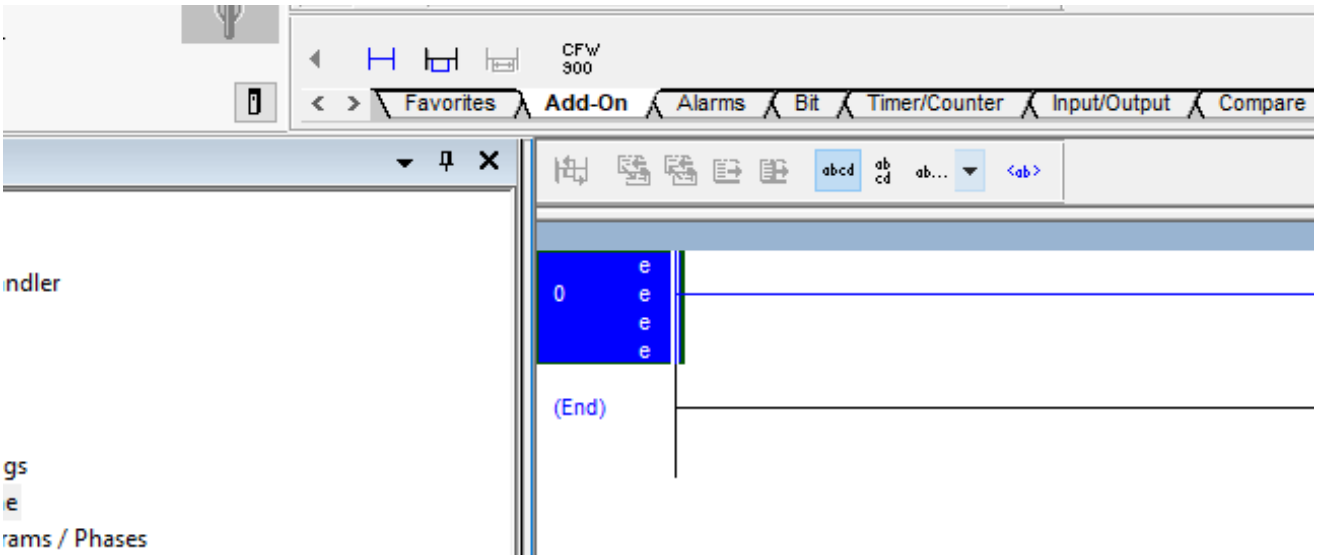


Review the proposed changes and click OK

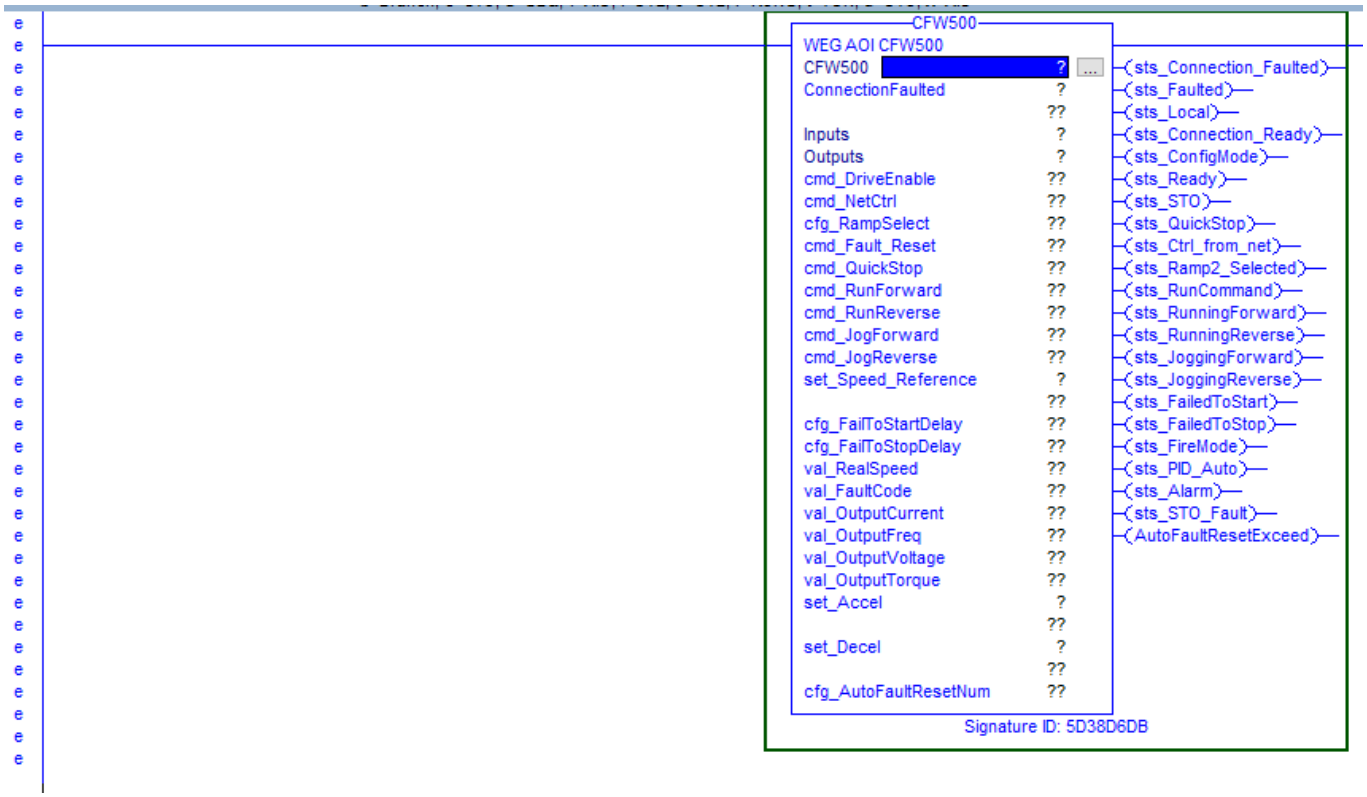


There should now be this add-on instruction in the project.

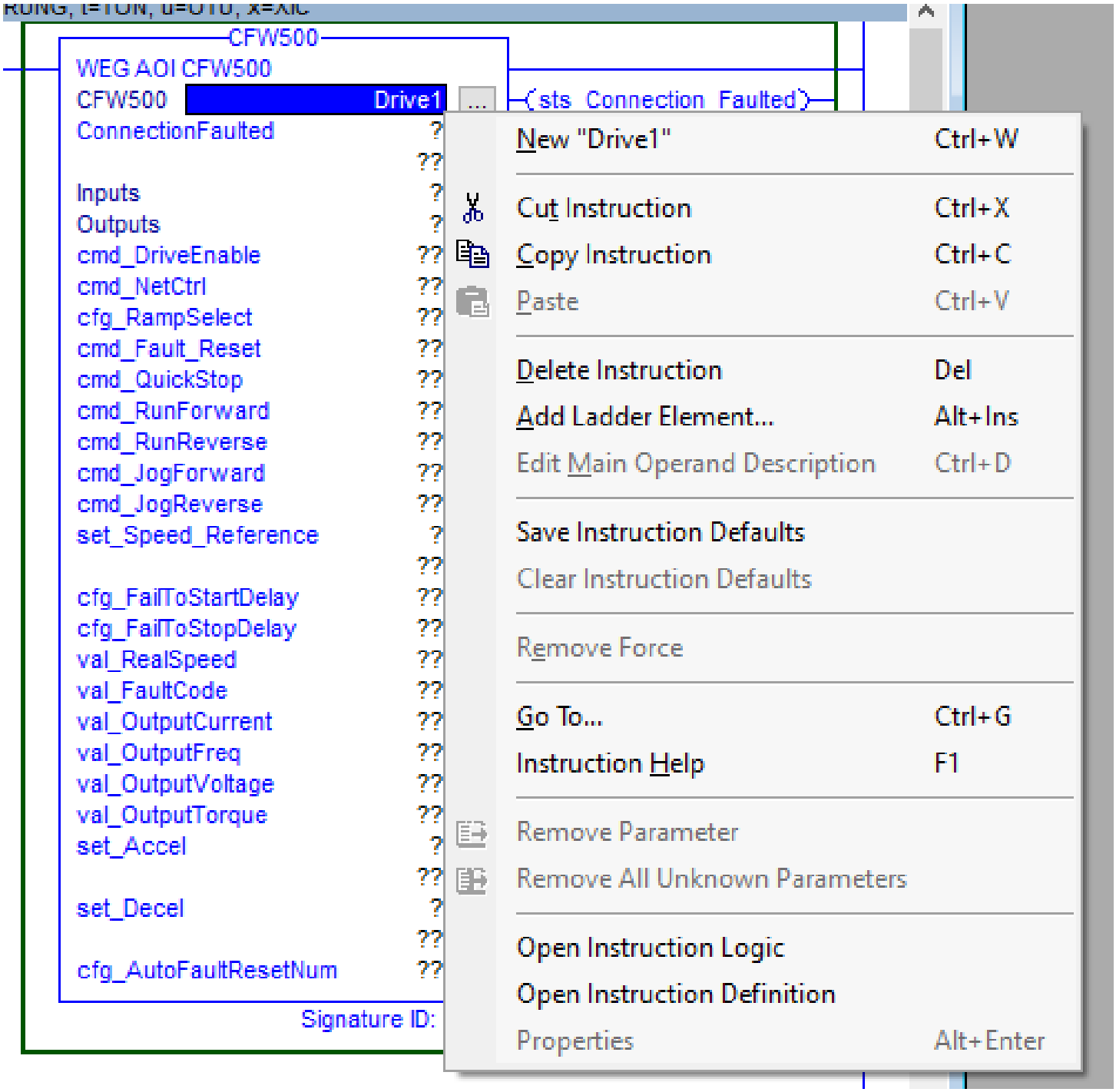
AOI Usage

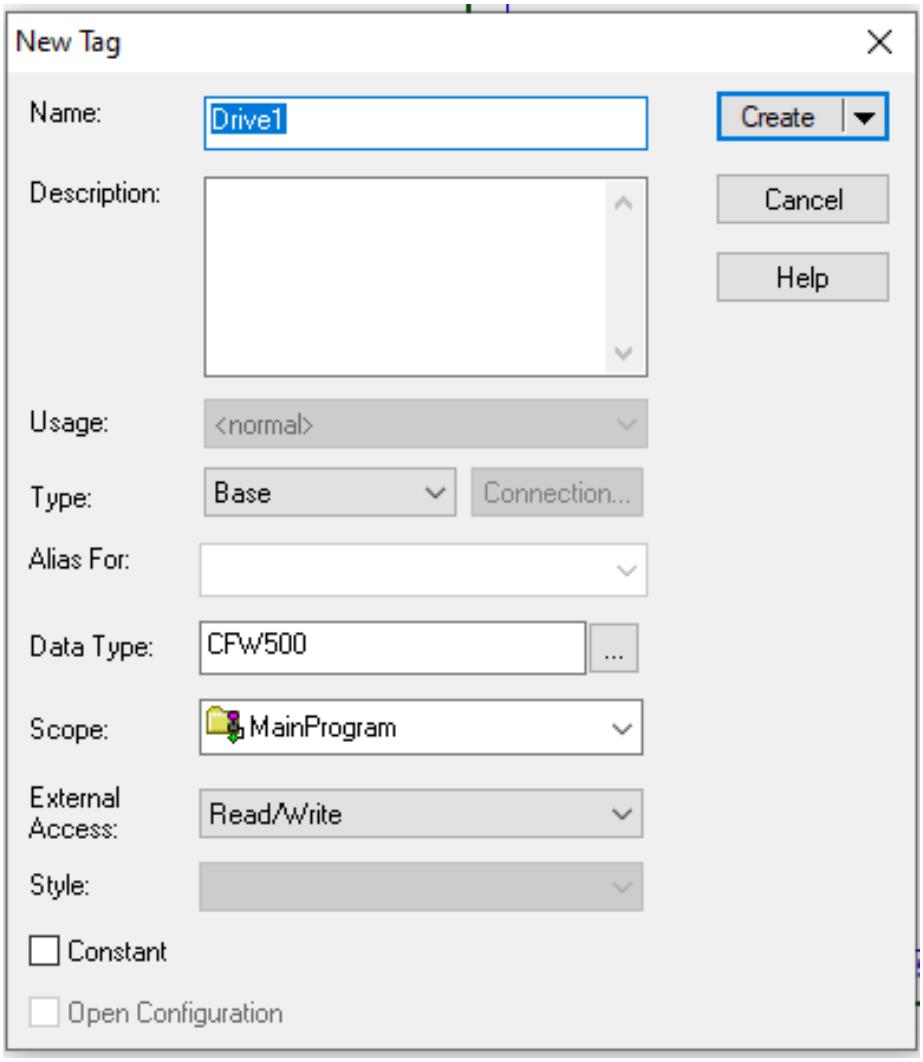


On an empty rung of ladder, add an instance of the newly imported add-on instruction by clicking on the Add-On bar and clicking the CFW500 symbol

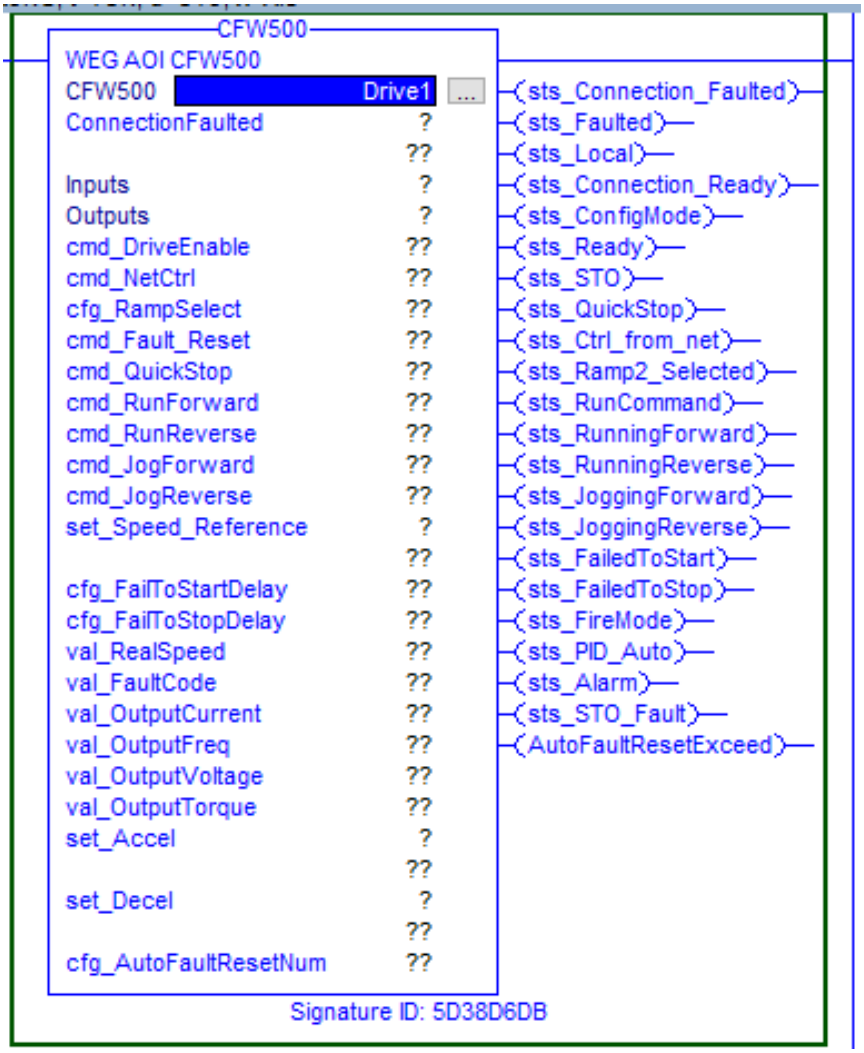


The Add-On requires a tag to be created. Create this tag by typing a name in the CFW500 field and right-clicking and selecting New “Tag”

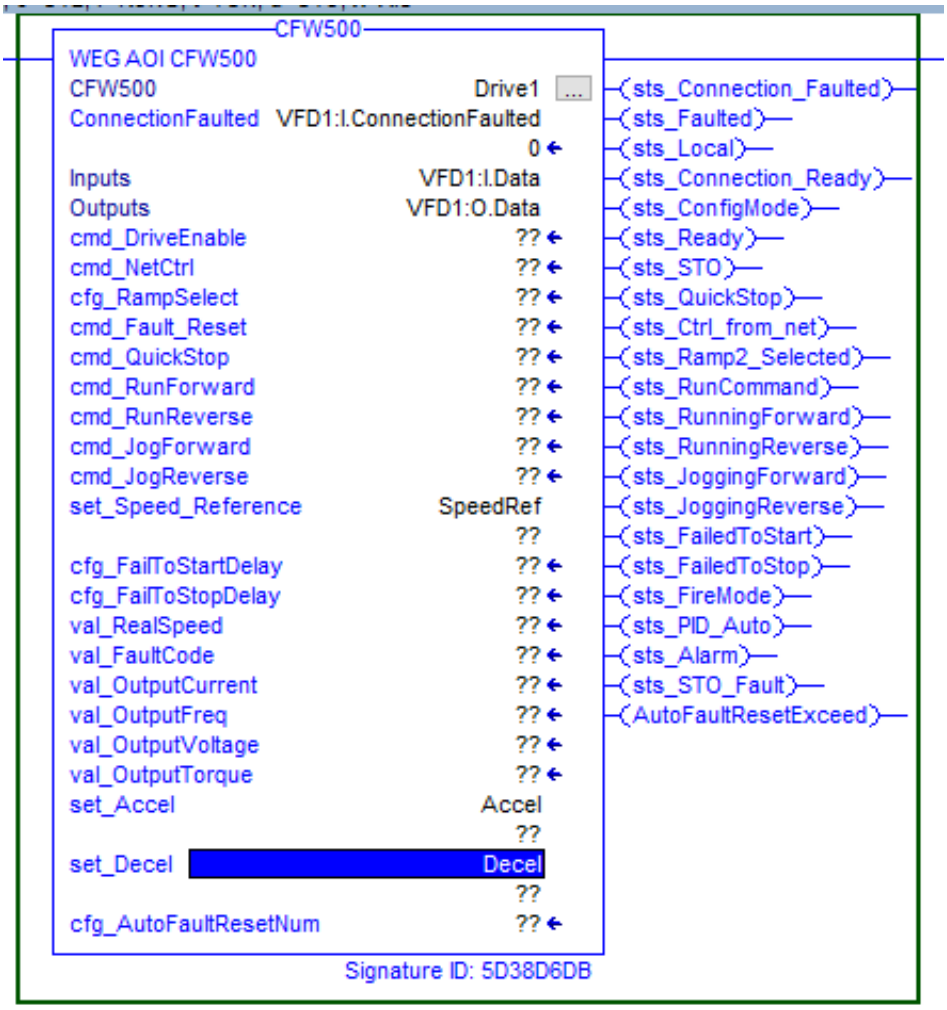

CFW500
WEG AOI CFW500
CFW500
Drive1
ConnectionFaulted
Inputs
Outputs
cmd_DriveEnable
cmd_NetCtrl
cfg_RampSelect
cmd_Fault_Reset
cmd_QuickStop
cmd_RunForward
cmd_RunReverse
cmd_JogForward
cmd_JogReverse
set_Speed_Reference
cfg_FailToStartDelay
cfg_FailToStopDelay
val_RealSpeed
val_FaultCode
val_OutputCurrent
val_OutputFreq
val_OutputVoltage
val_OutputTorque
set_Accel
set_Decel
cfg_AutoFaultResetNum
Signature ID:
sts_Connection_Faulted
New "Drive1" Ctrl+W
Cut Instruction Ctrl+X
Copy Instruction Ctrl+C
Paste Ctrl+V
Delete Instruction Del
Add Ladder Element... Alt+Ins
Edit Main Operand Description Ctrl+D
Save Instruction Defaults
Clear Instruction Defaults
Remove Force
Go To... Ctrl+G
Instruction Help F1
Remove Parameter
Remove All Unknown Parameters
Open Instruction Logic
Open Instruction Definition
Properties Alt+Enter



Give any appropriate description and scope (the tag can be either program or controller scoped)



Next the Connection Faulted, Inputs, Outputs, set_Speed_Reference, set_Accel, and set_Decel need to be populated as follows:



SpeedRef, Accel, and Decel are REAL tags to be created.

AOI Parameter Description

InOut Parameters

Parameter	Type	Description
Inputs	INT[8]	Input Assembly from CFW500
Outputs	INT[6]	Output Assembly to CFW500

Input Parameters

Parameter	Type	Description
Cfg_FailToStartDelay	DINT	Time in seconds before faulting on fail to start if VFD does not start when commanded Set to 0 to disable
Cfg_FailToStopDelay	DINT	Time in seconds before faulting on fail to stop if VFD does not stop when commanded Set to 0 to disable
ConnectionFaulted	BOOL	From CFW500 Ethernet Module.

		1 = Connection is faulted 0 = Connection is OK
cfg_RampSelect	BOOL	1 = Ramp 2 (P0102/P0103) 0 = Ramp 1 (P0100/P0101)
cmd_DriveEnable	BOOL	1 = Enable operation of VFD 0 = Disable operation of VFD
cmd_Fault_Reset	BOOL	1 = Send Reset Fault Signal to VFD 0 = No action
cmd_JogForward	BOOL	1 = Jog Forward 0 = No Action / Stop
cmd_JogReverse	BOOL	1 = Jog Reverse 0 = No Action / Stop
cmd_NetCtrl	BOOL	1 = Remote (Ethernet) control 0 = Local (Other) control
cmd_QuickStop	BOOL	1 = Quick stop 0 = No Quick Stop (must be 0 to run)
cmd_RunForward	BOOL	1 = Run Forward 0 = Stop
cmd_RunReverse	BOOL	1 = Run Reverse 0 = Stop
set_Speed_Reference	REAL	Speed Setpoint (0-100%)
set_Accel	REAL	Acceleration Ramp 1 Setpoint (0.1-999.0) in Seconds
set_Decel	REAL	Deceleration Ramp 1 Setpoint (0.1-999.0) in Seconds
cfg_AutoFaultResetNum	DINT	Maximum number of tries that AOI will send fault reset command while being maintained

Output Parameters

Parameter	Type	Description
sts_ConfigMode	BOOL	1 = VFD in Config Mode 0 = VFD in Operation Mode
sts_Connection_Faulted	BOOL	Goes high when connections interrupted. If “Run” signal is set, it must be reset before this will clear 1 = Connection has been faulted from VFD to PLC 0 = Connection OK
sts_Connection_Ready	BOOL	1 = Connection from VFD to PLC is established

sts_Ctrl_from_net	BOOL	1 = VFD controlled remotely (PLC) 0 = VFD controlled locally
sts_Faulted	BOOL	1 = VFD Fault, connection fault, or failedToStart/Stop Fault 0 = No faults
sts_FailedToStart	BOOL	1 = VFD failed to start in time allotted 0 = Normal
sts_FailedToStop	BOOL	1 = VFD failed to stop in time allotted 0 = Normal
sts_FireMode	BOOL	1 = Drive Operating in Fire Mode
sts_PID_Auto	BOOL	1 = PID in Automatic Mode 0 = PID in Manual Mode
sts_Local	BOOL	1 = Local 0 = Remote
sts_QuickStop	BOOL	1 = Quick stop commanded 0 = No Quick stop commanded
sts_Ramp2_Selected	BOOL	1 = Ramp 2 rates selected 0 = Ramp 1 rates selected
sts_Ready	BOOL	1 = VFD is ready to operate (states Ready, Enabled, or Stopping) 0 = VFD is not ready to operate
sts_RunCommand	BOOL	1 = Commanded to run 0 = Not commanded to run
sts_RunningForward	BOOL	1 = Running forward 0 = Not running forward
sts_RunningReverse	BOOL	1 = Running reverse 0 = Not running reverse
sts_STO	BOOL	1 = Safe Torque Off is active 0 = Safe Torque Off is not active
sts_STO_Fault	BOOL	1 = AOI is preventing running due to STO trip until cmd_RunForward/Reverse shows a rising edge 0 = Normal Operation
val_FaultCode	DINT	Fault code 1 from VFD
val_OutputCurrent	REAL	Output current in Amps from VFD
val_OutputFreq	REAL	Output frequency in Hertz from VFD
val_OutputVoltage	REAL	Output voltage in Volts from

AutoFaultResetExceed	BOOL	Indicates when the maximum number of automatic fault clears has been exceeded. Set cmd_Fault_Reset to 0 to reset and allow fault clear to resume. 1 = Max number of fault clears reached. Fault Reset Disabled 0 = Under threshold for automatic fault clears. Fault Reset Allowed.

CFW500 Parameter Requirements

The following parameters must be set in the CFW500:

Parameter	**Setting**
P0105	5
P0220	10
P0222	11
P0226	9
P0227	4
P0228	5
P0820	9
P0821	49
P0822	3
P0823	5
P0824	7
P0825	403
P0835	100
P0836	101
P0837	169
P0838	170

WEG's scope of solutions is not limited to the products and solutions presented in this brochure.
Contact WEG for information on additional products and solutions.

For WEG's worldwide operations visit our website

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Duluth, GA

US.CFW500.AOI.Configuration